



<< INDICATIVE DRAWING >>

DN	15	20	25	40	50	65	80	100	150
DP	15	20	25	40	51	65	76	102	152
DE	14	19	25	38	51	65	76	102	152
A	99	110	127	148	158	171	209	225	259
B	165	190	216	241	292	330	356	432	559
C	158	158	258	330	330	330	400	400	700
D	66	81	92	106	116	128	130	158	194
E	31	40	45	63	73.6	82	110	131	168
F	4.2	7	9	19	25.5	45	63	114	245

Tollerances	DN	15	20	25	40	50	65	80	100	150
	ØF	50	50	50	70	70	70	102	102	140
	ØG	M6	M6	M6	M8	M8	M8	M10	M10	M16
	ØH	35	35	35	55	55	55	70	70	100
	L	19.5	25.6	34.5	38	38	44	50	50	61
	N	8.8	12.8	13.8	14.2	14.2	13.7	17.2	17.2	21.2
	O	10.7	12.8	20.7	23.8	23.8	30.3	32.8	32.8	39.8
	Q	6	8	8	12	12	16	20	20	30
	R	10	12	18	22	22	30	36	36	48
	S	2	2	2	2	2	2	2	2	2

STD PARTS	Pos.	PART NAMES DESIGNATION	MATERIALS
●	20	STEM O-RING	VITON
●	19	BODY GASKET JOINT DU CORPS	PTFE
	18	STOP SCREWS BOLLONS ARRET	8.8
	17	BOLTS BOLLONS	ASTM A193 gr.B8 ASTM A320 gr.L7 ASTM A193 gr.B7
	16	NUTS ECROUS	ASTM A194 gr.8 ASTM A194 gr.7 ASTM A194 gr.2H
	15	ANTISTATIC DEVICE CONTACT ANTISTATIQUE	ASTM A182 gr.F316
●	14	LOCK WASHER FREIN D'ECROU	ASTM A182 gr.F316 G.C.S.
●	13	SPACER D'APPUI BAGUE D'APPUI	ASTM A182 gr.F316 G.C.S.
●	12	BODY GASKET JOINT DU CORPS	EXPANDED GRAPHITE
●	11	UPPER STEM SEAL JOINT D'AXE	EXPANDED GRAPHITE
●	10	LOWER STEM SEAL JOINT D'AXE	RPTFE
	9	STOP ARRET	G.C.S.
●	8	SEAT SIEGE	NYLON
	7	WRENCH LEVER	G.C.S.
	6	WRENCH NUT ECROU D'AXE	G.C.S.
	5	GLAND NUT ECROU D'AXE	ASTM A182 gr.F316 G.C.S.
	4	AXE	ASTM A182 gr.F51
	3	BALL SPHERE	ASTM A182 gr.F316 or A351 gr.CF8M
	2	BODY CONNECTOR CORPS	ASTM A351 gr.CF8M ASTM A350 gr.LF2 ASTM A105
	1	VALVE BODY CORPS	ASTM A351 gr.CF8M ASTM A350 gr.LF2 ASTM A105

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Minimum shell thickness in accordance with BS 5351

FIRE SAFE VALVES
 ACCORDING TO "API 607"
 or TO "BS 6755 P.2"

ON CARBON STEEL VALVE
 PAINTING
 Primer VIBPOX RAL 5015 (Tk=30µm)

DN>=32, MARKING:

DN<=25, MARKING:

DAFRAM	DAFRAM S.P.A.	DAFRAM	DAFRAM S.P.A.
no bloc	VALVOLE A SFERA	MILANO	MILANO
6001.98	23/10/08	JOHN CLARK VALVES LTD	T
U.Singola	P. Manogel	23/10/08	
Partecipante	Scelta	Classe	DW STD
ANSI 600 RF	Identificatore/Disegno		AF000794